

## Technical Data Sheet

### Percom A4400 BLACK 2-0400

Polypropylene Copolymer

#### Product Description

Percom A4400 BLACK 2-0400 is a Polypropylene Copolymer material and is typically used in Injection Molding applications. Features include: High Impact Resistance, and Impact Copolymer.

|                   |                                          |
|-------------------|------------------------------------------|
| Processing Method | Injection Molding                        |
| Attribute         | High Impact Resistance; Impact Copolymer |
| Application       | Seats                                    |

| Typical Properties                                      | Nominal Value | Units             | Test Method |
|---------------------------------------------------------|---------------|-------------------|-------------|
| <b>Physical</b>                                         |               |                   |             |
| Melt Flow Rate, (230 °C/2.16 kg)                        | 14            | g/10 min          | ISO 1133    |
| Density                                                 | 0.91          | g/cm <sup>3</sup> | ISO 1183    |
| <b>Mechanical</b>                                       |               |                   |             |
| Tensile Stress at Yield                                 | 25            | MPa               | ISO 527-2   |
| Tensile Strain at Break                                 | 600           | %                 | ISO 527-2   |
| Flexural Modulus                                        | 1200          | MPa               | ISO 178     |
| <b>Impact</b>                                           |               |                   |             |
| Notched Izod Impact Strength, (23 °C, Type 1, Notch A)  | 60            | kJ/m <sup>2</sup> | ISO 180     |
| <b>Hardness</b>                                         |               |                   |             |
| Shore Hardness, (Shore D)                               | 70            |                   | ISO 868     |
| <b>Thermal</b>                                          |               |                   |             |
| Vicat Softening Temperature, (A (10N), 50 °C/h)         | 147           | °C                | ISO 306     |
| Deflection Temperature Under Load Unannealed (0.45 MPa) | 90            | °C                | ISO 75-2/B  |
| Deflection Temperature Under Load Unannealed (1.80 MPa) | 47            | °C                | ISO 75-2/A  |
| <b>Flammable</b>                                        |               |                   |             |
| Burning Rate                                            |               |                   |             |
| (2.00 mm)                                               | <100          | mm/min            | ISO 3795    |
| (2.00 mm)                                               | <100          | mm/min            | FMVSS 302   |
| <b>UL Information</b>                                   |               |                   |             |
| Flame Rating                                            | HB            |                   | UL 94       |

| Injection Parameters   | Nominal Value | Units |
|------------------------|---------------|-------|
| Drying Time            | 2.0 to 3.0    | hr    |
| Drying Temperature     | 80            | °C    |
| Processing (Melt) Temp | 220 to 260    | °C    |
| Mold Temperature       | 30 to 60      | °C    |